

## 9. Brake Booster

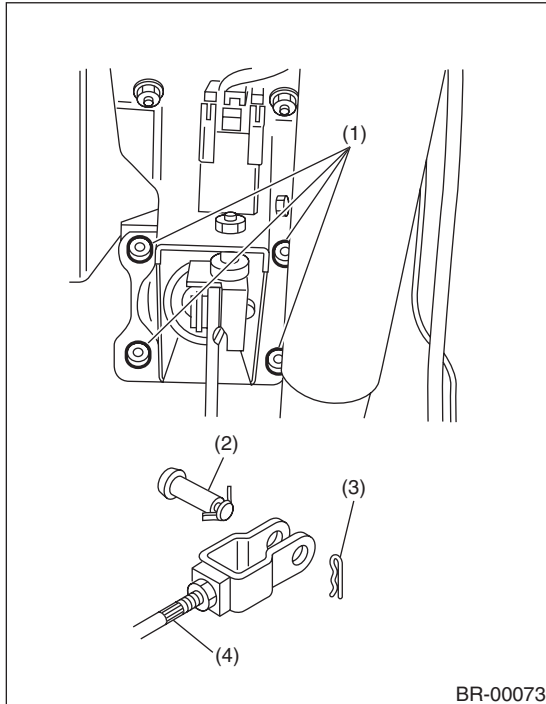
### A: REMOVAL

1) Remove or disconnect the following parts in the engine compartment.

- (1) Remove the brake master cylinder.
- (2) Disconnect the vacuum hose from brake booster.

2) Remove the following parts from the pedal bracket.

- (1) Snap pin and clevis pin
- (2) Four brake booster installation nuts



- (1) Nut
- (2) Clevis pin
- (3) Snap pin
- (4) Operating rod

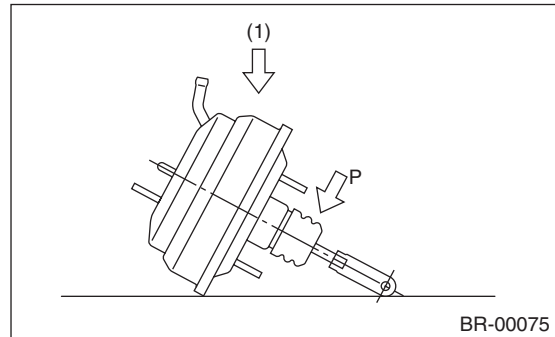
3) Remove the brake booster while avoiding the brake pipe.

#### NOTE:

- Make sure that the booster shell and vacuum pipe are not subject to strong impacts.
- Be careful not to drop the brake booster. If the booster is dropped, replace it.
- Use special care when handling the operating rod. If excessive force is applied to the operating rod, the angle may change by  $\pm 3^\circ$ , and it may result in damage to power piston cylinder.
- Be careful when placing the brake booster on floor.
- Do not change the push rod length.

#### CAUTION:

- **Do not disassemble the brake booster.**
- **If external force is applied from above when brake booster is placed in this position, the resin portion as indicated by "P" may become damaged.**



(1) Force

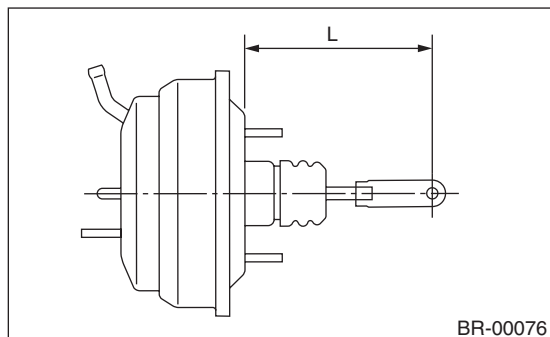
## B: INSTALLATION

1) Check and adjust the operating rod of the brake booster.

### **Specification L:**

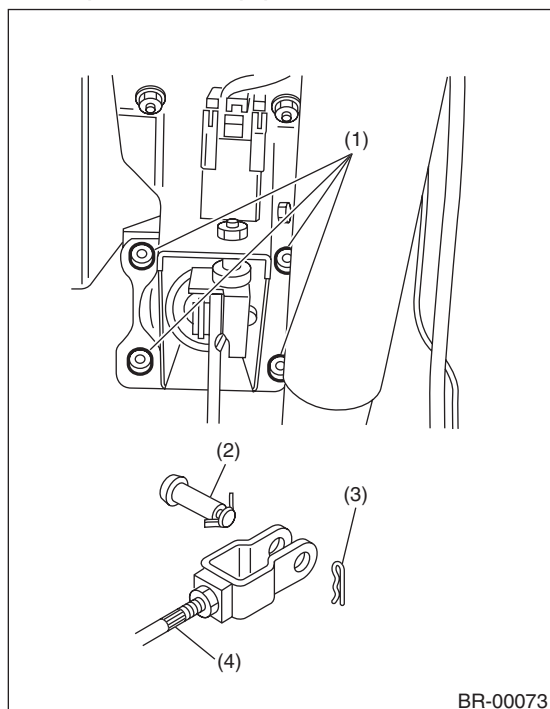
**137.6 mm (5.42 in)**

If it is out of specification, adjust it with the brake booster operating rod.



2) Mount the brake booster in position.

3) Connect the operating rod to brake pedal with the clevis pin and snap pin.



- (1) Nut
- (2) Clevis pin
- (3) Snap pin
- (4) Operating rod

### **NOTE:**

Apply a thin coat of KOPR-KOTE (Part No. 003603001) to the clevis pin.

4) Connect the vacuum hose to the brake booster.  
5) Mount the master cylinder onto the brake booster.

6) Connect the brake pipes to the master cylinder.

7) Connect the connector of the brake fluid level gauge.

8) Measure the clearance between the threaded end of the stop light switch and the stopper.

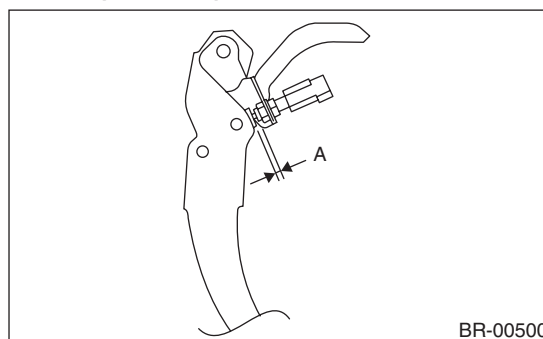
If it is not within the specification, adjust it by adjusting the position of the stop light switch. <Ref. to BR-41, ADJUSTMENT, Stop Light Switch.>

### **CAUTION:**

**Be careful not to rotate the stop light switch.**

### **Stop light switch clearance A:**

**0.8 mm (0.031 in)**



9) Apply grease to the operating rod connecting pin to prevent it from wear.

10) Bleed air from brake system.

### **Tightening torque (air bleeder screw):**

**8 N·m (0.8 kgf-m, 5.8 ft-lb)**

11) Perform a road test to make sure the brake does not drag.

## C: INSPECTION

### 1. OPERATION CHECK (WITHOUT GAUGE)

#### CAUTION:

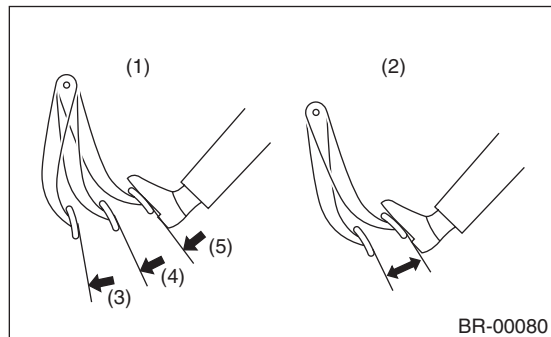
When checking operation, be sure to apply the parking brake securely.

#### Check without gauge

This method can not determine exactly what part is defective. But it is possible to identify the general type of defect if the following inspection is performed.

#### Air tightness check

Start the engine, and idle it for 1 to 2 minutes, then turn it OFF. Depress the brake pedal several times applying the normal pedal force. The pedal stroke should be the longest at the 1st depression, and it should become shorter at each successive depression. If no change occurs in the pedal height when pressed, the brake booster is faulty.



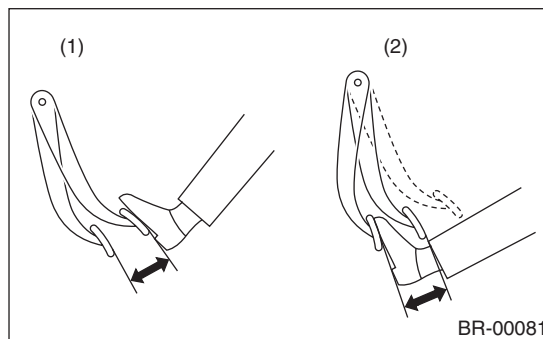
- (1) Normal
- (2) Not OK
- (3) 1st
- (4) 2nd
- (5) 3rd

#### NOTE:

- In case of defective operation, inspect the condition of the check valve and vacuum hose as well.
- Replace them if faulty, and perform the test again.
- If the defective condition is not improved, check accurately using a gauge.

### Operation check

1) While the engine is OFF, depress the brake pedal several times applying the same pedal force, to check for a change in pedal height.



- (1) When engine is stopped
- (2) When engine is started

2) With the brake pedal depressed, start the engine.

3) As the engine starts, the brake pedal should move slowly toward the floor. If the pedal height does not change, the brake booster is faulty.

#### NOTE:

If faulty, perform an accurate check with a gauge.

#### Loaded air tightness check

Depress the brake pedal while the engine is running, and turn the engine OFF while the pedal is depressed. Keep the pedal depressed for 30 seconds. If the pedal height does not change, the function of brake booster is normal. If the pedal height increases, it is faulty.

#### NOTE:

If faulty, perform an accurate check with a gauge.

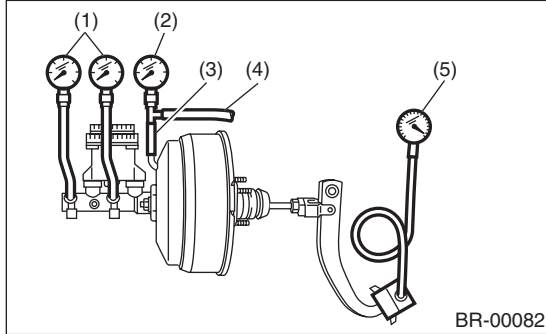
## 2. OPERATION CHECK (WITH GAUGE)

### CAUTION:

When checking operation, be sure to apply the parking brake securely.

### Check with gauge

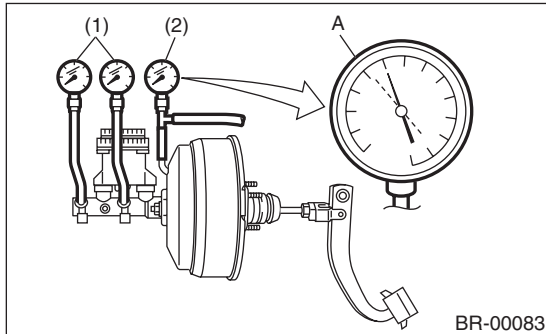
Connect the gauge as shown in the figure. After bleeding air from the pressure gauge, perform the checks.



- (1) Pressure gauge
- (2) Vacuum gauge
- (3) Adapter hose
- (4) Vacuum hose
- (5) Pedal force gauge

### Air tightness check

1) Start the engine and keep it running until vacuum pressure indicates point A of the vacuum gauge = 66.7 kPa (500 mmHg, 19.69 inHg). Do not depress the brake pedal at this time.



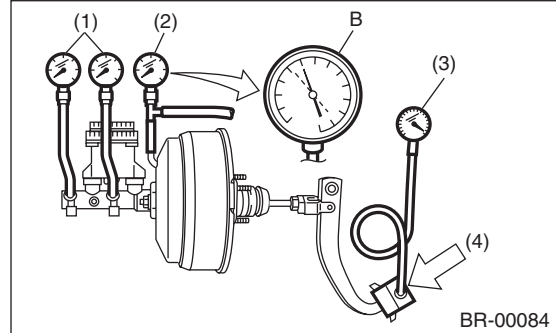
- (1) Pressure gauge
- (2) Vacuum gauge

2) Stop the engine and check the gauge. If the vacuum pressure drop within 15 seconds after stopping the engine is 3.3 kPa (25 mmHg, 0.98 inHg) or less, the function of brake booster is normal. If faulty, the cause may be one of the following.

- Check valve malfunction
- Leak from vacuum hose
- Leak from shell joint section or stud bolt welded section
- Damaged diaphragm
- Leak from valve body seal and bearing section
- Leak from plate and seal assembly section
- Leak from poppet valve assembly section

### Loaded air tightness check

1) Start the engine and depress the brake pedal with a pedal force of 196 N (20 kgf, 44 lb). Keep the engine running and keep the pedal pressed until a vacuum of point B = 66.7 kPa (500 mmHg, 19.69 inHg) is indicated on the vacuum gauge.



- (1) Pressure gauge
- (2) Vacuum gauge
- (3) Pedal force gauge
- (4) Depressed

2) Stop the engine and check the vacuum gauge. If the vacuum pressure drop within 15 seconds after stopping the engine is 3.3 kPa (25 mmHg, 0.98 inHg) or less, the function of brake booster is normal.

If defective, refer to "Air tightness check".

<Ref. to BR-31, INSPECTION, Brake Booster.>

3) If the brake booster is faulty, replace it with a new part.

### Lack of boost action check

Turn the engine OFF, and set the value of the vacuum gauge to "0". Then, check the fluid pressure when the brake pedal is depressed. The pressure must be greater than the specification listed.

Brake pedal operation force N (kgf, lb)	147 (15, 33)	294 (30, 66)
Fluid pressure kPa (kg/cm <sup>2</sup> , psi)	590 (6, 86)	1,654 (17, 240)

### Boosting action check

Set the vacuum gauge reading to 66.7 kPa (500 mmHg, 19.69 inHg) with the engine running. Then, check the fluid pressure when the brake pedal is depressed. The pressure must be greater than the specification listed.

Brake pedal operation force N (kgf, lb)	147 (15, 33)	294 (30, 66)
Fluid pressure kPa (kg/cm <sup>2</sup> , psi)	8,539 (87, 1,238)	15,373 (157, 2,229)